

FnIO G-Series:

GL-997X

Light Version Programmable I/O



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History

Rev	Pages	Remarks	Date	Editor
1.00	-	Draft	Jun 10 , 2021	-
1.01	7, 8	[M] Socket, Ethernet connection num	Jun 15 , 2021	Minkyung, Park
1.02	12	[A] Dip swith information	Jun 26 , 2021	Minkyung, Park
1.03	6, 7, 27	[M] SNMP, Ethernet Protocol, 0x1614 register	July 06 , 2021	Minkyung, Park
1.04	5,6,8	[M] General specification, Environment spec update	Oct 21 , 2021	Minkyung, Park
2.00	-	[U] Codesys Version-up (3.5.11.3 → 3.5.17.3)_Excluding 9971	Apr 08 , 2022	Minkyung, Park
2.01	6	[U] Codesys Version-up (3.5.11.3 → 3.5.17.3)_9971	Sept 19 , 2022	Minkyung, Park
2.02	6, 7	[M] Non-Volatile Memory and Battery description	Jan 09 , 2023	Minkyung, Park
2.03	5, 6	[M] UL Temperature specification, User Management (supporting)	Jan 27 , 2023	Minkyung, Park
2.04	8	[M] System supply voltage (15V → 18V)	May 17 , 2023	Minkyung, Park
2.05	6, 11, 27	[M] Supplement SNMP contents, Exception indication, 110D content	Jun 14 , 2023	Minkyung, Park
2.06	20	[A] Restart Communications Option (program reset)	Aug 16 , 2023	Minkyung, Park
2.07	28	[A] Modbus 7bit Setting	Nov 02 , 2023	Minkyung, Park
2.08	6	[A] Additional Explanation for Online Changes	Mar 07 , 2024	Minkyung, Park

* [M]: Modify, [A]: Add, [U]: Update

1. Environment Specification

Environmental Specification	
Operation Temperature	-25°C~60°C
UL Temperature	-25°C~60°C
Storage Temperature	-40°C~85°C
Relative Humidity	5%~90% Non-condensing
Mounting	DIN rail
General Specification	
Shock Operating	IEC 60068-2-27
Vibration Resistance	Based on IEC 60068-2-6, 4g
Industrial Emissions	EN61000-6-4/All : 2011
Industrial Immunity	EN 61000-6-2 : 2019
Installation Position	Vertical and horizontal installation is available
Product Certifications	CE, UL

2. G-Series Light Version Programmable I/O

2.1. Specification

Communication Interface Specification					
Items	Specification				
	GL-9971	GL-9972	GL-9973	GL-9974	GL-9975
Programming	CODESYS V3.5.17.3				
Program Memory	256 Kbytes	16 Mbytes			
Data Memory	40 Kbytes	16 Mbytes			
Non-Volatile Memory	4 Kbytes	32 Kbytes			
	Retain: 2 Kbytes	Retain: 16 Kbytes			
	Persistent Retain: 2 Kbytes	Persistent Retain: 16 Kbytes			
Run-Time System	Multiple PLC Tasks				
Program Languages	IEC 61131-3 (LD, IL, ST, FBD, SFC)				
MQTT 1)	O	O			
MQTT_Sparkplug B	X	O			
SSL/TLS	X	X			
User management 2)	X	O			
IIOT Library	X	X			
SNMP (Agent Only) 3)	X	O			
SNTP	O	O			
OPC DA Server	X	O			
OPC UA Server & Client	X	O			
Online Change 4*)	X	O			
Source Upload/Download	X	O			
File system	X	O			
File transmit	X	O			
TFTP	X	O			
SQL4CODESYS	X	O			
Breakpoint	X	O			
Weather Forecast	X	O			
Webvisualization 5)	X	X	O	X	O
RTC 6)	Retain Time : < 15 day / Accuracy : < 2min/month (Status : fully recharged battery at room temperature)				
Max. Task	10				
Max. Cycle Task	10				
Max. Status Task	10				
Max. Data Size (In+Out)	Max 128Byte each slot				
Max. Expansion Module	10 Slots	63 Slots			
Process Time	0.0270us	0.1440usec			

1) MQTT does not support TLS.

2) Provide functionality in a limited form.

3) Only the standard format "RMIBFC1213-" is provided.

4) Online Chagne: re-downloads only the changed parts of an application that is already running on the controller without initializing variables.

*Precautions for Online Changes

Due to product characteristics, performing a re-download may impact PLC logic execution, causing delays.

Therefore, please proceed with "online change" only when the equipment is stable and in a safe state.

5) Webvisualization cannot be supported in Internet Explorer.

6) RTC (room temperature)

Battery charging time	Retain time	*** RTC Warning
4 hours	> 2 day	There are 2 operating problems when the battery is discharged. - Retain data is not save.(GL-9971) - RTC data is not stored and is the initial value.
12 hours	> 12 day	
16 hours	> 15 day	

- Recommend charging for at least 16 hours when the battery is discharge.
- Retain time may vary depending on temperature and environment.

Interface Specification for GL-9971/74/75

Adapter Type		Master & Slave node (Modbus TCP)
Ethernet		
Ethernet Protocol	GL-9971	Modbus/TCP, Modbus/UDP, SNTP, MQTT, HTTP (Web-Server), DHCP/BOOTP
	GL-9974/75	Modbus/TCP, Modbus/UDP, SNTP, SNMP, MQTT, DHCP/BOOTP, HTTP (Webvisualization*, Web-Server), OPC-server
Interface Connector		RJ-45 socket * 2pcs
Baud rate		10/100Mbps, Auto-negotiation, Full Duplex
Max. Socket	GL-9971	UDP: 10, TCP: 10
	GL-9974/75	UDP: 16, TCP: 64

Interface Specification for GL-9972/73

Adapter Type		Master & Slave node (Modbus TCP, Modbus RTU)
Ethernet		
Ethernet Protocol		Modbus/TCP, Modbus/UDP, SNTP, SNMP, MQTT, DHCP/BOOTP, HTTP (Webvisualization, Web-Server), OPC-server
Interface Connector		RJ-45 socket * 1pcs
Baud rate		10/100Mbps, Auto-negotiation, Full Duplex
Max. Socket		UDP: 16, TCP: 64

Serial

Serial Protocol		Modbus RTU
Interface Connector		RJ-45 socket * 1pcs
Baud rate		2400~115200 bps (Default: 115200 bps)

General specification

Indicator (4 LEDs)	MOD	1 Green/Red, Module Status
	NET	1 Green/Red, Network Status
	RUN	1 Green/Red, PLC Run/Stop Status
	IOS	1 Green/Red, Expansion I/O Module Status
Power Dissipation	GL-9971	60mA typical @ 24Vdc
	GL-9972/73	50mA typical @ 24Vdc
	GL-9974/75	70mA typical @ 24Vdc
UL System Power		Supply voltage: 24Vdc nominal, Class 2
System Power		Supply voltage: 24Vdc nominal
		Supply voltage range: 18 ~ 28.8Vdc
		Reverse polarity protection
UL Field Power		Supply voltage: 24Vdc nominal, Class 2
Field Power		Supply voltage: 24Vdc typical (Max. 30Vdc)
Current Field Power Contact		Max. DC 8A
Wiring		I/O Cable Max. 2.0mm2(AWG 14)
Torque		0.8 Nm(7 lb-in)
Current for Expansion Module		1.0A @ 5Vdc
Isolation		System power to internal logic : Non-isolation
		System power I/O driver : Isolation
Weight	GL-9971	76g
	GL-9972/73	84g
	GL-9974/75	82g
Module Size		22mm x 109mm x 70mm
Environment Condition		Refer to '1. Environment Specificaiton'

2.2. Ethernet connection specification

Function*	Model	Max. Number of concurrent communications
Webvisualization	GL-9973/75	One for each functions are available at the same time
ARTI (OPC-server)	GL-9972/73/74/75	
CODESYS link	GL-9971/72/73/74/75	
Network-variable	GL-9972/73/74/75	
Modbus/TCP Master	GL-9971	1 Modbus/TCP Slaves can be connected
	GL-9972/73/74/75	64 Modbus/TCP Slaves can be connected
Modbus/TCP Slave	GL-9971	10 Modbus/TCP Masters can be connected
	GL-9972/73/74/75	64 Modbus/TCP Masters can be connected
Web-server	GL-9971	10 clients can be opened
	GL-9972/73/74/75	64 clients can be opened

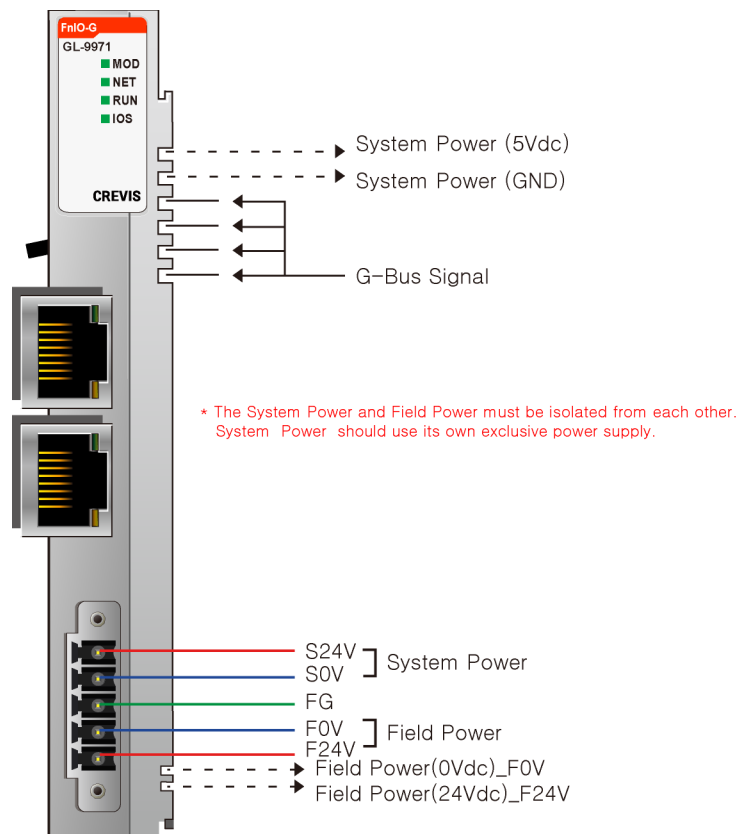
* While using these features, can use up to a maximum number of sockets(GL-9971: 10, GL-9972/73/74/75: 64) at the same time.

2.3. Serial connection specification

Function	Model	Max. Number of concurrent communications
Modbus RTU Master	GL-9972/73	RS232: 1 Slaves can be connected
		RS485: 31 Slaves can be connected

* Only for GL-9972 and GL-9973.

2.4. Wiring Diagram



2.4.1. Power Connector



Pin No.	Signal Description
1	System Power, 24V
2	System Power, Ground
3	F.G
4	Field Power, Ground
5	Field Power, 24V

* Warning

- The System Power and Field Power must be isolated from each other.
- System Power should use its own exclusive power supply.

2.5. LED Indicator

2.5.1. LED Indicator



LED No.	LED Description	LED Color
MOD	Module Status	Green/Red
NET	Network Status	Green/Red
RUN	PLC Status	Green/Red
IOS	Expansion IO Status	Green/Red

2.5.2. MOD (Module Status LED)

Status	LED is	To indicate
Not Powered	Off	Device has no power supplied.
Normal operation	Green	The device is operating normally.
Diagnostic	Red	Stack memory over flow or Assertion error.
	Red Blinking	Eeprom or file system error.

2.5.3. NET (Network Status LED)

Status	LED is	To indicate
Not Linked	Off	Not physically connected to Ethernet port.
Link	Green	Physically connected to the Ethernet port.

2.5.4. RUN (PLC Run/Stop Status LED)

Status	LED is	To indicate
No PLC Program	Off	Device has no program.
PLC Run	Green	The PLC program is in the running state.
PLC Stop	Green Blinking	The PLC program is in a stopped state.
Codesys Task Watchdog	Red	Codesys task watchdog has occurred.
Diagnostic	Red Blinking	PLC program and expansion I/O modules do not match.

2.5.5. IOS (Expansion Module Status LED)

Status	LED is	To indicate
No Expansion I/O	OFF	Device has no expansion modules.
Have Expansion I/O	Green	Device has expansion modules.
Configuration Fault	Red	Replace expansion modules or fail to initialize. - Detect invalid expansion module ID. - Initial protocol failure. - Mismatch vendor code between adapter and expansion module. - Changed expansion module configuration.
Connection Fault	Red Blinking	One or more expansion module occurred in fault state. - Exceeded number of expansion modules. - Communication failure. - I/O size overflow.

2.5.6. Exception Indication

To indicate	LED			
	MOD	NET	RUN	IOS
Booting 1)	Green Blinking	Green Blinking	-	-
IAP Mode 2)	Green/Red Toggle	-	Off	Off
Program reset	-	-	Green/Red Toggle (every 0.25s)	-
Factory reset	Green/Red Toggle (every 0.25s)			
IO Watchdog error	Red	-	Red	-
CODESYS License error	-	-	Green/Red Toggle (every 2s)	-
Heap memory over flow	Red	Red	-	-
Hard Fault	Red			

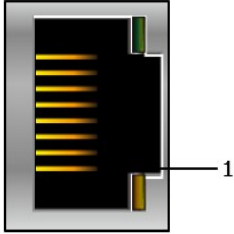
'-' : Current LED status

1) BOOTP/DHCP requests a new IP address. (You can change the IP setting mode. Refer to Modbus Register 0x160B.)

2) The IP Address to access IAP web-server during IAP Mode: 192.168.100.10 (Recommended to use FireFox)

2.6. Electrical Interface

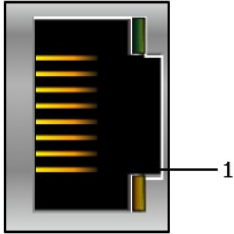
2.6.1. RJ-45 Socket for GL-9971/74/75



Ethernet * 2pcs

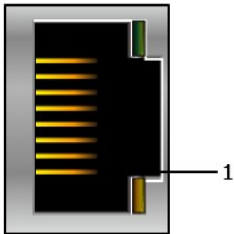
Pin Number	Signal Name	Description
1	TD+	Transmit +
2	TD-	Transmit -
3	RD+	Receive +
4	-	
5	-	
6	RD-	Receive -
7	-	
8	-	
Case	Shield	

2.6.2. RJ-45 Socket for GL-9972/73



Ethernet * 1pcs

Pin Number	Signal Name	Description
1	TD+	Transmit +
2	TD-	Transmit -
3	RD+	Receive +
4	-	
5	-	
6	RD-	Receive -
7	-	
8	-	
Case	Shield	



Serial * 1pcs

Pin Number	Signal Name	Description
1	D+	RS485 D+
2	D-	RS485 D-
3	GND	
4	/ISP	/ISP
5	-	
6	GND	
7	TXD	RS232 TXD
8	RXD	RS232 RXD
Case	Shield	

2.6.3. Toggle Switch

Toggle Switch	Signal Name	Description
UP	RUN	PLC Run
DOWN	STOP	PLC Stop

2.6.4. Push Switch

Push Switch	Module is	Description
Push < 5sec	Stop State	Transition to PLC stop state.
Push > 5sec	PLC Reset	The PLC program and retain memory will be erased.
Push > 20sec	Factory Reset	The PLC program and parameters will be erased.
Push hold and Power Reset	IAP mode	Firmware download. (Recommended to use FireFox.)

2.6.5. Dip Switch



Dip Swtich		Description
1	2	
ON	ON	RS485 terminating resistor enabled (1 kΩ)
OFF	OFF	RS485 terminating resistor disabled

* 2 poles DIP Switches only for GL-9972 and GL-9973.



Dip Switch	Description
-	No function (Reserved)

2.7. Web-Server

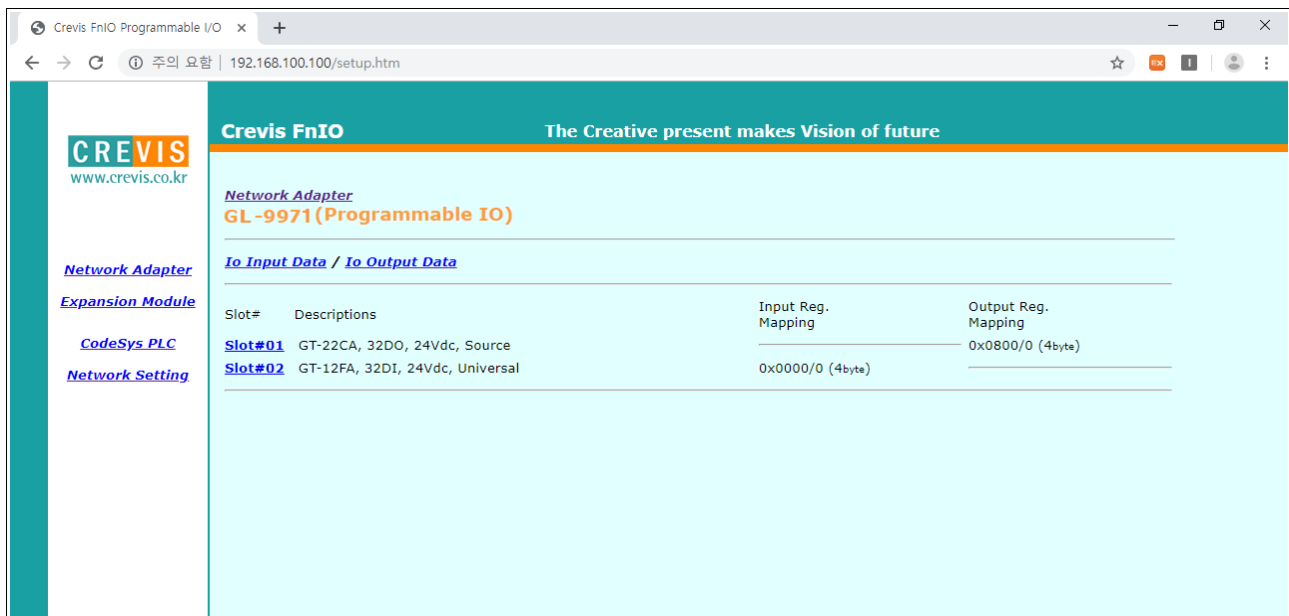
2.7.1. Web-Server Address

: <http://Network Adapter IP/setup.htm>



2.7.2. Expansion Module

: Provide the expansion modules that attached to Network Adapter



2.7.3. Codesys PLC

: Provide Codesys PLC information and current RTC time. RTC time can be changeable in this page

The screenshot shows a web browser window with the URL 192.168.100.100/setup.htm. The page has a teal header with the Crevis logo and the tagline 'The Creative present makes Vision of future'. On the left, there is a navigation menu with links: Network Adapter, Expansion Module, CodeSys PLC, and Network Setting. The main content area is titled 'Crevis FnIO' and 'GL-9971 (Programmable IO)'. It contains several sections: 'To Input Data / To Output Data' with vendor information (Vendor Name: 'Crevis Co., Ltd', Vendor ID: 0x10AD, Device ID: 0x100A, Device Type: 0x1000), 'PLC Logic' (Project Name: 'GN_9079_Functional_Test', Author: '', Version: '', Description: '', Profile: 'CODESYS V3.5 SP11 Patch 3', Last Updated Time: Jan 1, 1970 00:00:00(GMT+00)), 'Switch(Run/Stop) : Run', 'PLC Status : Run', 'Current RTC Date: 2014-04-23 Time: 03:43:06', and 'Enter RTC: (Please follow the date and time format)' with input fields for Date and Time, a 'Change' button, and a 'Get time' button with a note 'Click Button if you want to get Current time from PC'.

2.7.4. Network Setting

: Provide current IP configuration. IP parameter can change in this page.

The screenshot shows the same web browser window as before, but the 'Network Setting' link in the navigation menu is selected. The main content area now displays 'Current IP Configuration' with the following details: IP Address: 192.168.100.100, Subnet Mask: 255.255.255.0, Gateway: 192.168.100.254, and MAC Address: 00:14:F7:00:00:36. Below this is a 'Change IP Parameter' section with input fields for IP address (192.168.100.100), Subnet mask (255.255.255.0), and Gateway (192.168.100.254), followed by a 'Set IP' button. A warning message states: '* DO NOT FORGET the new IP configuration before power reset! *' and '* Please write down the addresses before you forget it! *'. At the bottom, there is a 'Reset Power' button and a note 'Click Button if you want to reset power & use new IP parameters'.

3. Modbus Interface

3.1. Supported Modbus Function code

Function code	Function	Description
1(0x01)	Read Coils	Read output bit
2(0x02)	Read Discrete Inputs	Read input bit
3(0x03)	Read Holding Registers	Read output word
4(0x04)	Read Input Registers	Read input word
5(0x05)	Write Single Coil	Write one bit output
6(0x06)	Write Single Register	Write one word output
8(0x08)	Diagnostics	Read diagnostic register
15(0x0F)	Write Multiple Coils	Write a number of output bits
16(0x10)	Write Multiple registers	Write a number of output words
23(0x17)	Read/Write Multiple registers	Read a number of input words /Write a number of output words

- Refer to MODBUS APPLICATION PROTOCOL SPECIFICATION V1.1a

3.1.1. 1 (0x01) Read Coils

This function code is used to read from 1 to 2000 contiguous status of coils in a remote device. The Request PDU specifies the starting address, i.e. the address of the first coil specified, and the number of coils. In the PDU Coils are addressed starting at zero. Therefore coils numbered 1-16 are addressed as 0-15. The coils in the response message are packed as one coil per bit of the data field. Status is indicated as 1= ON and 0= OFF.

■ Request

Field name	Example
Function Code	0x01
Starting Address Hi	0x10
Starting Address Lo	0x00
Quantity of Outputs Hi	0x00
Quantity of Outputs Lo	0x0A

■ Response

Field name	Example
Function Code	0x01
Byte Count	0x02
Output Status	0x55
Output Status	0x02

- In case of address 0x1015~0x1000 output bit value: 10101010_01010101.

3.1.2. 2 (0x02) Read Discrete Inputs

This function code is used to read the contents of a contiguous block of holding registers in a remote device.

The Request PDU specifies the starting register address and the number of registers.

The register data in the response message are packed as two bytes per register, with the binary contents right justified within each byte. For each register, the first byte contains the high order bits and the second contains the low order bits.

■ Request

Field name	Example
Function Code	0x02
Starting Address Hi	0x00
Starting Address Lo	0x00
Quantity of Inputs Hi	0x00
Quantity of Inputs Lo	0x0A

■ Response

Field name	Example
Function Code	0x02
Byte Count	0x02
Input Status	0x80
Input Status	0x00

- In case of address 0x0015~0x0000 input bit value: 00000000_10000000.

3.1.3. 3 (0x03) Read Holding Registers

This function code is used to read the contents of a contiguous block of holding registers in a remote device.

The Request PDU specifies the starting register address and the number of registers.

The register data in the response message are packed as two bytes per register, with the binary contents right justified within each byte. For each register, the first byte contains the high order bits and the second contains the low order bits.

■ Request

Field name	Example
Function Code	0x03
Starting Address Hi	0x08
Starting Address Lo	0x00
Quantity of Register Hi	0x00
Quantity of Register Lo	0x02

■ Response

Field name	Example
Function Code	0x03
Byte Count	0x04
Output Register#0 Hi	0x11
Output Register#0 Lo	0x22
Output Register#1 Hi	0x33
Output Register#1 Lo	0x44

- In case of address 0x0800, 0x0801 output register value: 0x1122, 0x3344.

3.1.4. 4 (0x04) Read Input Registers

This function code is used to read from 1 to approx. 125 contiguous input registers in a remote device.

The Request PDU specifies the starting register address and the number of registers.

The register data in the response message are packed as two bytes per register, with the binary contents right justified within each byte. For each register, the first byte contains the high order bits and the second contains the low order bits.

This function code is used to read from 1 to approx. 125 contiguous input registers in a remote device.

The Request PDU specifies the starting register address and the number of registers.

The register data in the response message are packed as two bytes per register, with the binary contents right justified within each byte. For each register, the first byte contains the high order bits and the second contains the low order bits.

■ Request

Field name	Example
Function Code	0x04
Starting Address Hi	0x00
Starting Address Lo	0x00
Quantity of Register Hi	0x00
Quantity of Register Lo	0x02

■ Response

Field name	Example
Function Code	0x04
Byte Count	0x04
Input Register#0 Hi	0x00
Input Register#0 Lo	0x80
Input Register#1 Hi	0x00
Input Register#1 Lo	0x00

- In case of address 0x0000, 0x0001 input register value: 0x0080, 0x0000.

3.1.5. 5 (0x05) Write Single Coil

This function code is used to write a single output to either ON or OFF in a remote device. The requested ON/OFF state is specified by a constant in the request data field. A value of FF 00 hex requests the output to be ON. A value of 00 00 requests it to be OFF. All other values are illegal and will not affect the output.

■ Request

Field name	Example
Function Code	0x05
Output Address Hi	0x10
Output Address Lo	0x01
Output Value Hi	0xFF
Output Value Lo	0x00

■ Response

Field name	Example
Function Code	0x05
Output Address Hi	0x10
Output Address Lo	0x01
Output Value Hi	0xFF
Output Value Lo	0x00

- Output bit of address 0x1001 turns ON.

3.1.6. 6 (0x06) Write Single Register

This function code is used to write a single holding register in a remote device.

Therefore register numbered 1 is addressed as 0.

The normal response is an echo of the request, returned after the register contents have been written.

■ Request

Field name	Example
Function Code	0x06
Register Address Hi	0x08
Register Address Lo	0x00
Register Value Hi	0x11
Register Value Lo	0x22

■ Response

Field name	Example
Function Code	0x06
Register Address Hi	0x08
Register Address Lo	0x00
Register Value Hi	0x11
Register Value Lo	0x22

- In case of address 0x0800 output register value: 0x0000 changes to 0x1122.

3.1.7. 8 (0x08) Diagnostics

MODBUS function code 08 provides a series of tests for checking the communication system between a client (Master) device and a server (Slave), or for checking various internal error conditions within a server.

The function uses a two-byte sub-function code field in the query to define the type of test to be performed. The server echoes both the function code and sub-function code in a normal response. Some of the diagnostics cause data to be returned from the remote device in the data field of a normal response.

■ Request

Field name	Example
Function Code	0x08
Sub-Function Hi	0x00
Sub-Function Lo	0x00
Data Hi	0x11
Data Lo	0x22

■ Response

Field name	Example
Function Code	0x08
Sub-Function Hi	0x00
Sub-Function Lo	0x00
Data Hi	0x11
Data Lo	0x22

■ Sub-function 0x0000(0) Return Query Data

The data passed in the request data field is to be returned (looped back) in the response.
The entire response message should be identical to the request.

Sub-function	Data Field (Request)	Data Field (Response)	Description
0x0000(0)	Any	Echo Request Data	

■ Sub-function 0x0001(1) Restart Communications Option

The remote device could be initialized and restarted, and all of its communications event counters are cleared. Especially, data field 0x55AA make the remote device to restart with factory default setup of EEPROM.

Sub-function	Data Field (Request)	Data Field (Response)	Description
0x0001(1)	0x0000 or 0xFF00	Echo Request Data	Reset
0x0001(1)	0x55AA+Sumcheck	Echo Request Data	Reset with Default Setting 1)
0x0001(1)	0x55AA+0xAB7B+Sumcheck 3)	Echo Request Data	Reset with Factory default 1) 2)

1) Delete PLC program.

2) IP, Subnet Mask, Gateway, RS232/485 setting, and Bootp/DHCP mode will be the factory defaults value.

3) Refer to 3.2.2 for Sumcheck (0x1006)

■ Sub-function 0x000A(10) Clear Counters and Diagnostic Register

The response data field returns the quantity of messages that the remote device has detected on the communications system since its last restart, clear counters operation, or power-up.

Sub-function	Data Field (Request)	Data Field (Response)	Description
0x000A(10)	0x0000	Echo Request Data	

■ Sub-function 0x000B(11) Return Bus Message Count

The response data field returns the quantity of messages that the remote device has detected on the communications system since its last restart, clear counters operation, or power-up.

Sub-function	Data Field (Request)	Data Field (Response)	Description
0x000B(11)	0x0000	Total Message Count	

■ Sub-function 0x000D(13) Return Bus Exception Error Count

The response data field returns the quantity of MODBUS exception responses returned by the remote device since its last restart, clear counters operation, or power-up.

Exception responses are described and listed in section 3.2.11.

Sub-function	Data Field (Request)	Data Field (Response)	Description
0x000D(13)	0x0000	Exception Error Count	

■ Sub-function 0x000E(14) Return Slave Message Count

The response data field returns the quantity of messages addressed to the remote device, or broadcast, that the remote device has processed since its last restart, clear counters operation, or power-up.

Sub-function	Data Field (Request)	Data Field (Response)	Description
0x000E(14)	0x0000	Slave Message Count	

■ Sub-function 0x000F(15) Return Slave No Response Count

The response data field returns the quantity of messages addressed to the remote device for which it has returned no response (neither a normal response nor an exception response), since its last restart, clear counters operation, or power-up.

Sub-function	Data Field (Request)	Data Field (Response)	Description
0x000F(15)	0x0000	Slave No Response Count	

■ Sub-function 0x0064(100) Return Slave ModBus, Expansion Status

The response data field returns the status of ModBus and expansion addressed to the remote device.

This status values are identical with status 1 word of input process image.

Sub-function	Data Field (Request)	Data Field (Response)	Description
0x0064(100)	0x0000	ModBus, G-Bus Status	Same as status 1 word

3.1.8. 15 (0x0F) Write Multiple Coils

This function code is used to force each coil in a sequence of coils to either ON or OFF in a remote device.

The Request PDU specifies the coil references to be forced. Coils are addressed starting at zero.

A logical '1' in a bit position of the field requests the corresponding output to be ON.

A logical '0' requests it to be OFF.

The normal response returns the function code, starting address, and quantity of coils forced.

■ Request

Field name	Example
Function Code	0x0F
Starting Address Hi	0x10
Starting Address Lo	0x00
Quantity of Outputs Hi	0x00
Quantity of Outputs Lo	0x0A
Byte Count	0x02
Output Value#0	0x55
Output Value#1	0x01

■ Response

Field name	Example
Function Code	0x0F
Starting Address Hi	0x10
Starting Address Lo	0x00
Quantity of Outputs Hi	0x00
Quantity of Outputs Lo	0x0A

- In case of address 0x1015~0x1000 output bit value: 00000000_00000000 changes to 00000001_01010101.

3.1.9. 16 (0x10) Write Multiple Registers

This function code is used to write a block of contiguous registers (1 to approx. 120 registers) in a remote device. The requested written values are specified in the request data field. Data is packed as two bytes per register. The normal response returns the function code, starting address, and quantity of registers written.

■ Request

Field name	Example
Function Code	0x0F
Starting Address Hi	0x10
Starting Address Lo	0x08
Quantity of Registers Hi	0x00
Quantity of Registers Lo	0x02
Byte Count	0x04
Register Value#0 Hi	0x11
Register Value#0 Lo	0x22
Register Value#1 Hi	0x33
Register Value#1 Lo	0x44

■ Response

Field name	Example
Function Code	0x0F
Starting Address Hi	0x10
Starting Address Lo	0x08
Quantity of Registers Hi	0x00
Quantity of Registers Lo	0x02

- In case of address 0x0800, 0x0801 output register value: 0x0000, 0x0000 changes to 0x1122, 0x3344.

3.1.10. 23 (0x17) Read/Write Multiple Registers

This function code performs a combination of one read operation and one write operation in a single MODBUS transaction. The write operation is performed before the read. The request specifies the starting address and number of holding registers to be read as well as the starting address, number of holding registers, and the data to be written. The byte count specifies the number of bytes to follow in the write data field.

The normal response contains the data from the group of registers that were read. The byte count field specifies the quantity of bytes to follow in the read data field.

■ Request

Field name	Example
Function Code	0x17
Read Starting Address Hi	0x08
Read Starting Address Lo	0x00
Quantity of Read Hi	0x00
Quantity of Read Lo	0x02
Write Starting Address Hi	0x08
Write Starting Address Lo	0x00
Quantity of Write Hi	0x00
Quantity of Write Lo	0x02
Byte Count	0x04
Write Reg. Value#0 Hi	0x11
Write Reg. Value#0 Lo	0x22
Write Reg. Value#1 Hi	0x33
Write Reg. Value#1 Lo	0x44

■ Response

Field name	Example
Function Code	0x17
Byte Count	0x04
Read Reg. Value#0 Hi	0x11
Read Reg. Value#0 Lo	0x22
Read Reg. Value#1 Hi	0x33
Read Reg. Value#1 Lo	0x44

- In case of address 0x0800, 0x0801 output register value: 0x0000, 0x0000 changes to 0x1122, 0x3344.

3.1.11. Error Response

In an exception response, the server sets the MSB of the function code to 1.

This makes the function code value in an exception response exactly 80 hexadecimal higher than the value would be for a normal response.

■ Exception Response Example

Field name	Example
Function Code	0x81
Exception Code	0x02

■ Exception Codes

Exception Code	Name	Description
01	Illegal Function	The function code received in the query is not an allowable action for the server (or slave).
02	Illegal Data Address	The data address received in the query is not an allowable address for the server (or slave).
03	Illegal Data Value	A value contained in the query data field is not an allowable value for server (or slave).
04	Slave Device Failure	An unrecoverable error occurred while the server (or slave) was attempting to perform the requested action.
06	Slave Device Busy	Specialized use in conjunction with programming commands. The server (or slave) is engaged in processing a long-duration program command. The client (or master) should retransmit the message later when the server (or slave) is free.

3.2.3. Adapter Information Special Register (0x1100, 4352)

Address	Access	Type, Size	Description
0x1102(4354)	Read	1word	Start address of input image word register. =0x0000
0x1103(4355)	Read	1word	Start address of output image word register. =0x0800
0x1104(4356)	Read	1word	Size of input image word register.
0x1105(4357)	Read	1word	Size of output image word register.
0x1106(4358)	Read	1word	Start address of input image bit. = 0x0000
0x1107(4359)	Read	1word	Start address of output image bit. =0x1000
0x1108(4360)	Read	1word	Size of input image bit.
0x1109(4361)	Read	1word	Size of output image bit.
0x110D(4365)*	Read	1word	Switch State (Dip Switch, Run, Stop, Reset)
0x110E(4366)	Read	upto 63words	Expansion slot's GT-number If the PIO is connected with GT-222F and GT-123F, then 0x222F 0x123F
0x1110(4368)	Read	1word	Number of expansion slot.
0x1113(4371)	Read	GL-9971	Expansion slot module id.
		upto 11words	First 1word is product code = 0x9160(GL-9971).
		GL-9972/9973	Expansion slot module id.
		upto 63words	First 1word is product code = 0x91E0(GL-9972), 0x91F0(GL-9973).
		GL-9974/9975	Expansion slot module id.
		upto 63words	First 1word is product code = 0x9200(GL-9974), 0x9210(GL-9975).
0x111E(4382)	Read	1word	Reserved. Adapter IO identification vendor code.

*Address: 110D

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
-	-	-	-	DIP10	DIP9	DIP8	DIP7	DIP6	DIP5	DIP4	DIP3	DIP2	DIP1	RESET	RUN/ STOP

3.2.4. Adapter Setting Special Register (0x1600, 5632)

* GL-9972 / 9973 only

Address	Access	Type, Size	Description
0x1600(5632)	Read	2words	IP Address (ex: A8C0 6464 = 192.168.100.100)
0x1602(5634)	Read	2words	Subnet Mask (ex: FFFF 0000 = 255.255.0.0)
0x1604(5636)	Read	2words	Gate way (ex: A8C0 6401 = 192.168.100.1)
0x1606(5638)	Read /Write	1word	RS-232C Baud rate (2400bps~115200bps)
			0 115200 (default)
			1 2400
			2 4800
			3 9600
			4 19200
			5 38400
			6 57600
0x1607(5639)*	Read /Write	1word	RS-232C Setting
			1 nibble Data bit(0 : 8bit(default), 1: 9bit, 2 : 7bit)
			2 nibble Stop bit(0 : 1bit(default), 1 : 2bit)
			3 nibble Parity bit(0 : none(default), 1: odd, 2 : even)
			4 nibble Reserve
0x1608(5640)	Read /Write	1word	RS-485 Baud rate. (2400bps~115200bps)
			0 115200 (default)
			1 2400
			2 4800
			3 9600
			4 19200
			5 38400
			6 57600
0x1609(5641)*	Read /Write	1word	RS-485 Setting
			1 nibble Data bit(0 : 8bit(default), 1: 9bit, 2 : 7bit)
			2 nibble Stop bit(0 : 1bit(default), 1 : 2bit)
			3 nibble Parity bit(0 : none(default), 1: odd, 2 : even)
			4 nibble Reserve
0x160A(5642)**	Read /Write	1word	Modbus Station
			High 1byte Station No. of RS-232C (default : 1)
			Low 1byte Station No. of RS-485 (default : 1)
0x160B(5643)	Read /Write	1word	IP Setting Method.
			BootP/DHCP disable 0x0000
			BootP 0x8000 (default)
			DHCP 0x8001
0x1610(5648)	Read	3words	Mac Address (ex: 1400 00F7 0101 = 00.14.F7.00.01.01)
0x1614(5652)	Read	1word	Serial connection method
			0x0000 Crevis Modbus/RTU (default)
			0x8000 RS232 Enable for CODESYS Function block / RTU Master CODESYS Serial Port Configuration Setting: COM Port 1
			0x8001 RS485 Enable for CODESYS Function block / RTU Master CODESYS Serial Port Configuration Setting: COM Port 2
0x1620(5664)	Read /Write	4words	RTC (ex : 0010 0F28 0317 07E0 = 2016 - 03.23 - 15:40 - 16)
			1 word 00ss (ss : sec)
			2 word hhmm (hh : hour, mm : min)
			3 word mmdd (mm : month, dd : day)
			4 word yyyy (yyyy : year)

* **RS-232C/485 Setting** : Explanation of the registers with addresses 0x1607 and 0x1609.

MSB															LSB
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Data Bit				Stop Bit				Parity Bit				Reserved			

** **Modbus Station** : Explanation of the registers with addresses 0x160A.

MSB															LSB
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
RS-232C Modbus station								RS-485 Modbus station							

3.2.5. Expansion Slot Information Special Resister (0x2000, 8192)

Each expansion slot has the same information structure as the address offset.

■ GL-9971

Address Offset	Expansion Slot#1	Expansion Slot#2	Expansion Slot#3	Expansion Slot#4	Expansion Slot#10
+ 0x00(+0)	0x2000(8192)	0x2020(8224)	0x2040(8256)	0x2060(8288)	0x2120(8480)
+ 0x01(+1)	0x2001(8193)	0x2021(8225)	0x2041(8257)	0x2061(8289)	0x2121(8481)
+ 0x02(+2)	0x2002(8194)	0x2022(8226)	0x2042(8258)	0x2062(8290)	0x2122(8482)
+ 0x03(+3)	0x2003(8195)	0x2023(8227)	0x2043(8259)	0x2063(8291)	0x2123(8483)
+ 0x04(+4)	0x2004(8196)	0x2024(8228)	0x2044(8260)	0x2064(8292)	0x2124(8484)
+ 0x05(+5)	0x2005(8197)	0x2025(8229)	0x2045(8261)	0x2065(8293)	0x2125(8485)
+ 0x06(+6)	0x2006(8198)	0x2026(8230)	0x2046(8262)	0x2066(8294)	0x2126(8486)
+ 0x07(+7)	0x2007(8199)	0x2027(8231)	0x2047(8263)	0x2067(8295)	0x2127(8487)
+ 0x08(+8)	0x2008(8200)	0x2028(8232)	0x2048(8264)	0x2068(8296)	0x2128(8488)
+ 0x09(+9)	0x2009(8201)	0x2029(8233)	0x2049(8265)	0x2069(8297)	0x2129(8489)
+ 0x0A(+10)	0x200A(8202)	0x202A(8234)	0x204A(8266)	0x206A(8298)	0x212A(8490)
+ 0x0B(+11)	0x200B(8203)	0x202B(8235)	0x204B(8267)	0x206B(8299)	0x212B(8491)
+ 0x0C(+12)	0x200C(8204)	0x202C(8236)	0x204C(8268)	0x206C(8300)	0x212C(8492)
+ 0x0D(+13)	0x200D(8205)	0x202D(8237)	0x204D(8269)	0x206D(8301)	0x212D(8493)
+ 0x0E(+14)	0x200E(8206)	0x202E(8238)	0x204E(8270)	0x206E(8302)	0x212E(8494)
+ 0x0F(+15)	0x200F(8207)	0x202F(8239)	0x204F(8271)	0x206F(8303)	0x212F(8495)
+ 0x10(+16)	0x2010(8208)	0x2030(8240)	0x2050(8272)	0x2070(8304)	0x2130(8496)
+ 0x11(+17)	0x2011(8209)	0x2031(8241)	0x2051(8273)	0x2071(8305)	0x2131(8497)
+ 0x12(+18)	0x2012(8210)	0x2032(8242)	0x2052(8274)	0x2072(8306)	0x2132(8498)
+ 0x13(+19)	0x2013(8211)	0x2033(8243)	0x2053(8275)	0x2073(8307)	0x2133(8499)
+ 0x14(+20)	0x2014(8212)	0x2034(8244)	0x2054(8276)	0x2074(8308)	0x2134(8500)
+ 0x15(+21)	0x2015(8213)	0x2035(8245)	0x2055(8277)	0x2075(8309)	0x2135(8501)
+ 0x16(+22)	0x2016(8214)	0x2036(8246)	0x2056(8278)	0x2076(8310)	0x2136(8502)
+ 0x17(+23)	0x2017(8215)	0x2037(8247)	0x2057(8279)	0x2077(8311)	0x2137(8503)
+ 0x18(+24)	0x2018(8216)	0x2038(8248)	0x2058(8280)	0x2078(8312)	0x2138(8504)
+ 0x19(+25)	0x2018(8217)	0x2038(8249)	0x2058(8281)	0x2078(8313)	0x2139(8505)
+ 0x1A(+26)	0x201A(8218)	0x203A(8250)	0x205A(8282)	0x207A(8314)	0x213A(8506)
+ 0x1B(+27)	0x201B(8219)	0x203B(8251)	0x205B(8283)	0x207B(8315)	0x213B(8507)
+ 0x1C(+28)	0x201C(8220)	0x203C(8252)	0x205C(8284)	0x207C(8316)	0x213C(8508)
+ 0x1D(+29)	0x201D(8221)	0x203D(8253)	0x205D(8285)	0x207D(8317)	0x213D(8509)
+ 0x1E(+30)	0x201E(8222)	0x203E(8254)	0x205E(8286)	0x207E(8318)	0x213E(8510)
+ 0x1F(+31)	0x201F(8223)	0x203F(8255)	0x205F(8287)	0x207F(8319)	0x213F(8511)

■ GL-9972/73/74/75

Address Offset	Expansion Slot#1	Expansion Slot#2	Expansion Slot#3	Expansion Slot#4	Expansion Slot#63
+ 0x00(+0)	0x2000(8192)	0x2020(8224)	0x2040(8256)	0x2060(8288)	0x27C0(10176)
+ 0x01(+1)	0x2001(8193)	0x2021(8225)	0x2041(8257)	0x2061(8289)	0x27C1(10177)
+ 0x02(+2)	0x2002(8194)	0x2022(8226)	0x2042(8258)	0x2062(8290)	0x27C2(10178)
+ 0x03(+3)	0x2003(8195)	0x2023(8227)	0x2043(8259)	0x2063(8291)	0x27C3(10179)
+ 0x04(+4)	0x2004(8196)	0x2024(8228)	0x2044(8260)	0x2064(8292)	0x27C4(10180)
+ 0x05(+5)	0x2005(8197)	0x2025(8229)	0x2045(8261)	0x2065(8293)	0x27C5(10181)
+ 0x06(+6)	0x2006(8198)	0x2026(8230)	0x2046(8262)	0x2066(8294)	0x27C6(10182)
+ 0x07(+7)	0x2007(8199)	0x2027(8231)	0x2047(8263)	0x2067(8295)	0x27C7(10183)
+ 0x08(+8)	0x2008(8200)	0x2028(8232)	0x2048(8264)	0x2068(8296)	0x27C8(10184)
+ 0x09(+9)	0x2009(8201)	0x2029(8233)	0x2049(8265)	0x2069(8297)	0x27C9(10185)
+ 0x0A(+10)	0x200A(8202)	0x202A(8234)	0x204A(8266)	0x206A(8298)	0x27CA(10186)
+ 0x0B(+11)	0x200B(8203)	0x202B(8235)	0x204B(8267)	0x206B(8299)	0x27CB(10187)
+ 0x0C(+12)	0x200C(8204)	0x202C(8236)	0x204C(8268)	0x206C(8300)	0x27CC(10188)
+ 0x0D(+13)	0x200D(8205)	0x202D(8237)	0x204D(8269)	0x206D(8301)	0x27CD(10189)
+ 0x0E(+14)	0x200E(8206)	0x202E(8238)	0x204E(8270)	0x206E(8302)	0x27CE(10190)
+ 0x0F(+15)	0x200F(8207)	0x202F(8239)	0x204F(8271)	0x206F(8303)	0x27CF(10191)
+ 0x10(+16)	0x2010(8208)	0x2030(8240)	0x2050(8272)	0x2070(8304)	0x27D0(10192)
+ 0x11(+17)	0x2011(8209)	0x2031(8241)	0x2051(8273)	0x2071(8305)	0x27D1(10193)
+ 0x12(+18)	0x2012(8210)	0x2032(8242)	0x2052(8274)	0x2072(8306)	0x27D2(10194)
+ 0x13(+19)	0x2013(8211)	0x2033(8243)	0x2053(8275)	0x2073(8307)	0x27D3(10195)
+ 0x14(+20)	0x2014(8212)	0x2034(8244)	0x2054(8276)	0x2074(8308)	0x27D4(10196)
+ 0x15(+21)	0x2015(8213)	0x2035(8245)	0x2055(8277)	0x2075(8309)	0x27D5(10197)
+ 0x16(+22)	0x2016(8214)	0x2036(8246)	0x2056(8278)	0x2076(8310)	0x27D6(10198)
+ 0x17(+23)	0x2017(8215)	0x2037(8247)	0x2057(8279)	0x2077(8311)	0x27D7(10199)
+ 0x18(+24)	0x2018(8216)	0x2038(8248)	0x2058(8280)	0x2078(8312)	0x27D8(10200)
+ 0x19(+25)	0x2018(8217)	0x2038(8249)	0x2058(8281)	0x2078(8313)	0x27D9(10201)
+ 0x1A(+26)	0x201A(8218)	0x203A(8250)	0x205A(8282)	0x207A(8314)	0x27DA(10202)
+ 0x1B(+27)	0x201B(8219)	0x203B(8251)	0x205B(8283)	0x207B(8315)	0x27DB(10203)
+ 0x1C(+28)	0x201C(8220)	0x203C(8252)	0x205C(8284)	0x207C(8316)	0x27DC(10204)
+ 0x1D(+29)	0x201D(8221)	0x203D(8253)	0x205D(8285)	0x207D(8317)	0x27DD(10205)
+ 0x1E(+30)	0x201E(8222)	0x203E(8254)	0x205E(8286)	0x207E(8318)	0x27DE(10206)
+ 0x1F(+31)	0x201F(8223)	0x203F(8255)	0x205F(8287)	0x207F(8319)	0x27DF(10207)

Address Offset	Access	Type, Size	Description
+ 0x02(+2)	Read	1 word	Input start register address of input image word this slot.
+ 0x03(+3)	Read	1 word	Input word's bit offset of input image word this slot.
+ 0x04(+4)	Read	1 word	Output start register address of output image word this slot.
+ 0x05(+5)	Read	1 word	Output word's bit offset of output image word this slot.
+ 0x06(+6)	Read	1 word	Input bit start address of input image bit this slot.
+ 0x07(+7)	Read	1 word	Output bit start address of output image bit this slot.
+ 0x08(+8)	Read	1 word	Size of input bit this slot
+ 0x09(+9)	Read	1 word	Size of output bit this slot
+ 0x0A(+10)	Read	n word	Read input data this slot
+ 0x0B(+11)	Read/ Write	n word	Read/write output data this slot
+ 0x0E(+14)	Read	1 word	GT-number, if GT-22CA, returns 0x22CA
+ 0x0F(+15)	Read	String upto 72bytes	First 1word is length of valid character string. If GT-1238, returns "00 1E 52 54 2D 31 32 33 38 2C 20 38 44 49 2C 20 32 34 56 64 63 2C 20 55 6E 69 76 65 72 73 61 6C 00 00" Valid character size = 0x001E =30 characters, "GT-1238, 8DI, 24Vdc, Universal"
+ 0x10(+16)	Read	1 word	Size of configuration parameter byte
+ 0x11(+17)	Read/ Write	n word	Read/write Configuration parameter data, Refer to each IO parameter Specification.
+ 0x17(+23)	Read	2 words	Firmware Revision ex) 0x00010010 (Major revision 1 /Minor revision 2, Rev 1.02)
+ 0x19(+25)	Read	2 words	Firmware release data.

3.3. MODBUS Reference

MODBUS Reference Documents	http://www.modubs.org
MODBUS Tools	http://www.modbustools.com , modbus poll http://www.win-tech.com , modscan32